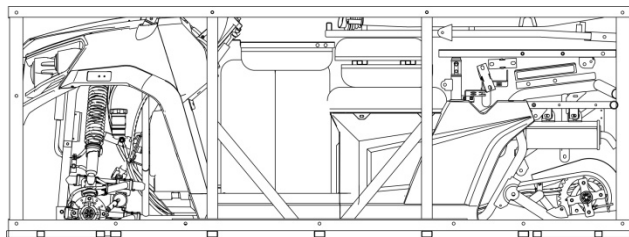
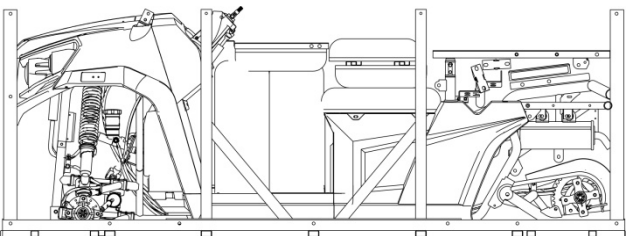
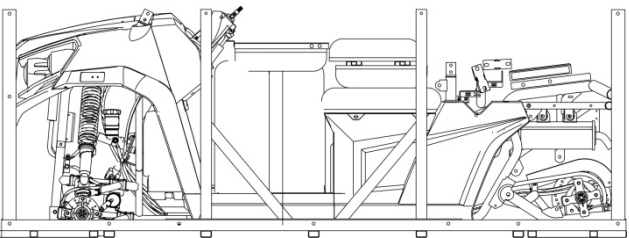


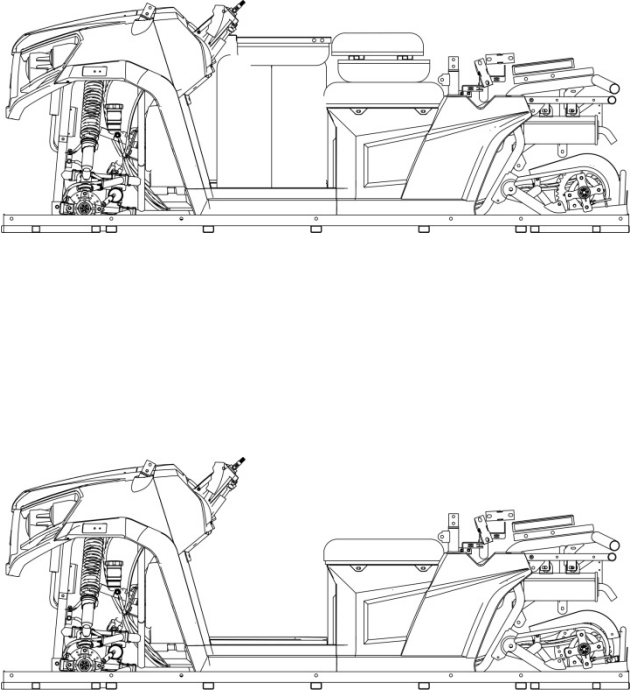
## 170UTV-10 Assemble Procedure List

No.	Procedure Name	Procedure Tools	Material	working	Note
161-005	Metal crate remove and components move out	pliers/E-impact wrench/sleeve10#/13#/open spanner13#		22min	2 people
161-010	Front/Rear shock assemble	E-impact wrench/sleeve13#/open spanner15#/torque wrench	mark pen	20min	2 people
161-015	Wheel assemble	E-impact wrench/sleeve19#/torque wrench/extension rod	mark pen	8min	2 people
161-020	Roll cage assemble	E-impact wrench/长 sleeve8#、10#、13#/inner hexagon sleeve/2-open	mark pen	30min	2 people
161-025	Safety belt buckle, back guard and back rest assemble	<span style="color: red;">E-impact wrench/sleeve15#/open spanner15#/inner hexagon sleeve</span>	mark pen	10min	2 people
161-030	Cup holder, steering wheel and battery assemble	E-impact wrench/sleeve17#/inner hexagon tools/philips screwdriver	mark pen	10min	1 person
161-035	Front bumper, front headlight bracket assemble	E-impact wrench/sleeve10#、13#/open spanner10#/inner hexagon sleeve	mark pen	5min	2 people
161-040	Front windshield assemble	E-impact wrench/inner hexagon sleeve		10min	2 people
161-045	Rear seats assemble	E-impact wrench/sleeve8#、10#、13#/open spanner12#、15#/inner hexagon sleeve	mark pen	20min	2 people
				work out	
				Verify	
Change date	Change note	Change Numbers	Change signature	Approval	

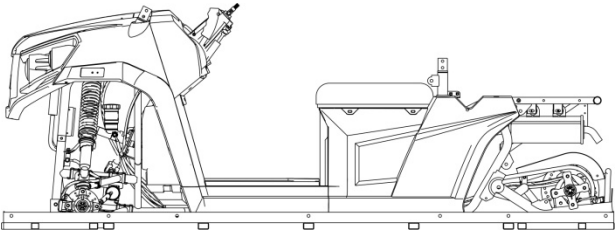
# 170UTV-10 Assemble Procedure List

Procedure Name	Metal crate remove and components move out (1)	No.	161-005	People	2	working time	22min
Assemble procedure		Pictures					
<p>1、 First clean the area where the vehicle located, then put the whole vehicle package on flat ground, then open the packaging cover of the vehicle, and check if there are missing or damaged parts during transportation.</p> <p>2、 For safety, it is recommended to have 2 people remove the cover, because metal crate is more heavy, and have risky to damage the inner parts.</p> <p>3、 Remove the film outside, and cut off the fixation wire of roll cage with pliers.</p> <p>4、 Remove the cover of the metal crate, remove 4-M8 × 25 hexagon flange bolt, 4-M8 × 40 hexagon flange bolt and 8-M8 hexagon nuts as right picture shown. Then lift the upper cover of the metak crate and put it in a fixed storage place</p> <p>5、 Remove the assemble components, and take off front roll cage (left), front roll cage (right), roll cage bracket, seats back rest assemble bracket (left), seats back rest assemble bracket (right).</p> <p>6、 Remove 2-M8x40 hexagon flange bolts and 2-M8 hexagon flange nuts on rear honrizontal metal crate pipe, take off 2-M8×40 Hexagon flange bolts on seats bottom frame, and put at side for next stage.</p>		    					
						work out	
						Verify	
Change times	Change date	Change note	Change person	Approval			

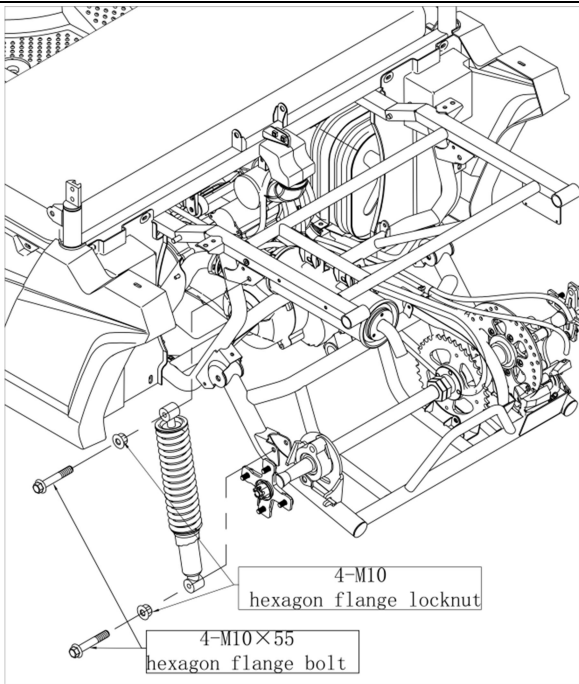
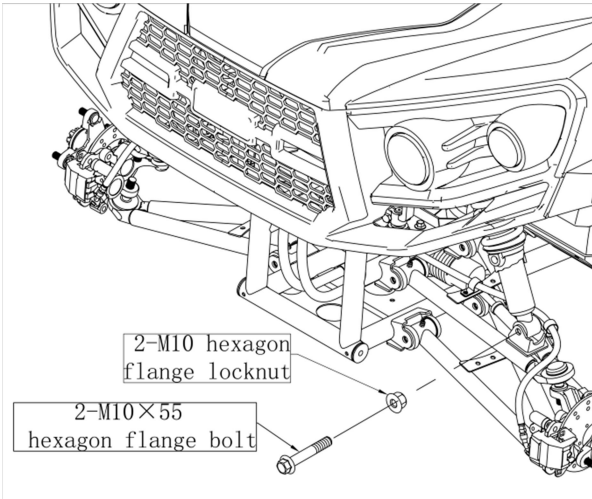
# 170UTV-10 Assemble Procedure List

Procedure Name	Metal crate remove and components move out (2)	No.	161-005	People	2	working time	22min
Assemble procedure			Pictures				
<p>7、Remove the packing cable of the fixed rear seat from the left and right vertical supports, and remove the packing 6-M8 × 25 hexagon flange bolt of the vertical support fixing point at the lower part of the left and right sides of the metal crate And 6-M8 hexagon flange nut. Then move the vertical support on certain area.Put it in a fixed place.</p> <p>8、Remove 4-hexagon flange bolts and 4-hexagon flange bolts of the metal crate at the front and rear of the vehicle.</p> <p>9、Remove the rear seat cushion, front backrest and rear backrest from the packaging frame and put by side.</p> <p>10、Take out the steering wheel and rear wheel cover (left) (right) from the middle area of the tire and put them at side</p> <p>11、Take out the wheels 4 pcs</p> <p>12、Take out 2-rear shock absorber, roof support (left) (right) and safety belt from the right foot pedal and put at side</p>							
				work out			
				Verify			
Change times	Change date	Change note	Change person	Approval			

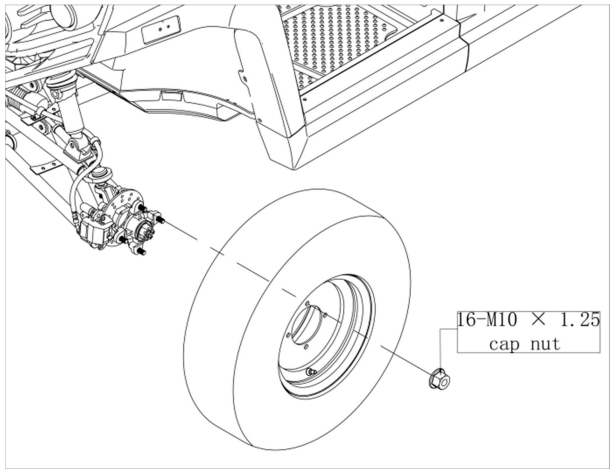
# 170UTV-10 Assemble Procedure List

Procedure Name	Metal crate remove and components move out  (3)	No.	161-005	People	2	working time	22min
Assemble procedure		Pictures					
<p>13、Cut the wire clip fixing belt with pliers, remove the foot pedal mounting bracket, handrail bracket, front connecting tube and front bumper of headrest bracket from the rear of the frame, and put them at side.</p> <p>14、Turn the 2-knob 90 ° on the upper cover of the front engine cover, then remove the front engine cover, and take out the armrest, instruction manual, 2-rear tail light in the front engine compartment, rear view mirror (left) (right), interior mirror, put at side.</p> <p>15、Take out the rear axle and put at side.</p> <p>16、Remove the installation point under the front bumper and remove the 2-M10 ×20 hexagonal flange bolt at the installation and packaging stand under the front bumper.</p> <p>17、Remove dump bed support, release 2-M8×40 hexagon flange bolts and 2-M8 hexagon nuts, an put the dump bed support at side.</p>							
						work out	
						Verify	
Change times	Change date	Change note	Change person	Approval			

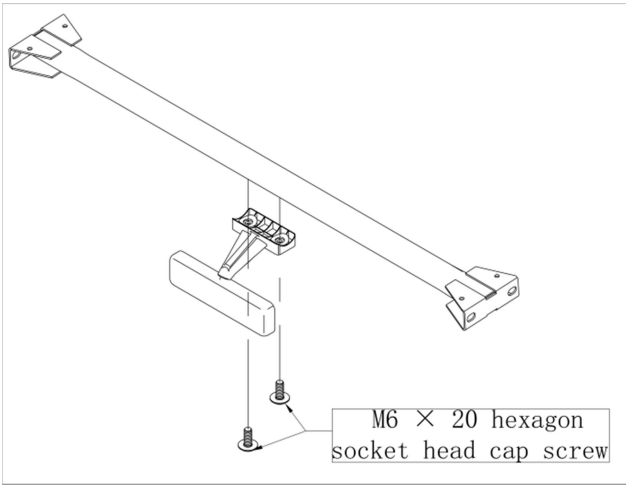
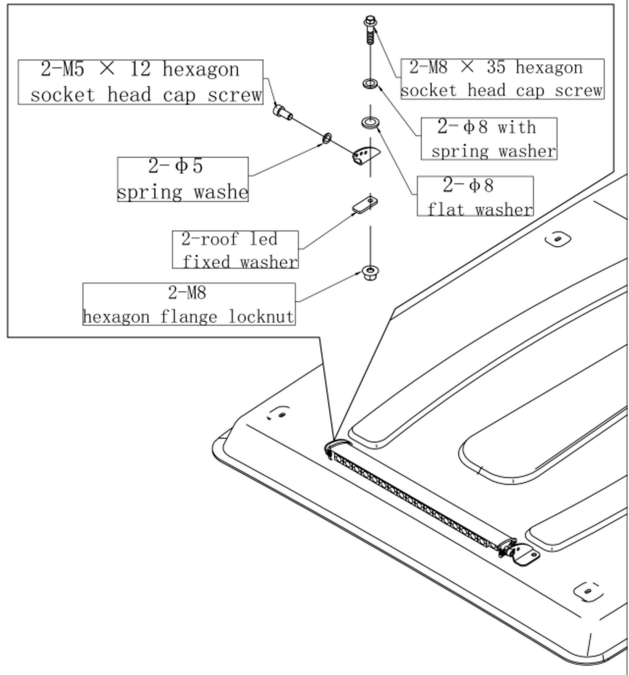
# 170UTV-10 Assemble Procedure List

Procedure Name	Front/Rear shock assemble	No.	161-010	People	2	working time	20min
Assemble procedure		Pictures					
<p>1、Lift the vehicle up slowly with a forklift, and leave the packaging iron frame. Put the packaging iron frame in the fixed storage place.</p> <p>2、Take the 2-rear shock absorber, check no scratches, paint peeling and other phenomena, fix the upper position of the left and right rear shock absorber in the U-groove with 2-M10 × 55 hexagon flange bolt (from the outside to the inside) and 2-m10 hexagon flange locknut (from package 2 in the bolts box)</p> <p>3、Fix the lower position of rear shock absorber on the rear suspension frame with 2-M10 × 55 hexagon flange bolt (from the outside to the inside) and 2-M10 hexagon flange locknut (from package 2 in the bolts box). Tighten the upper and lower bolts of the rear shock absorber with a fixed torque of 60-65n. M.</p> <p>4、Fix the lower fixing points of the front left and right shock absorbers to the lower lifting lugs of the front upper swing arm shock absorbers, and fix them with 2-M10 × 55 hexagon flange bolts (through from front to back) and 2-m10 hexagon flange lock nuts (take out package 2 in the standard parts box), with the fixed torque of 60-65n. M.</p>		  					
					work out		
					Verify		
Change times	Change date	Change note	Change person	Approval			

# 170UTV-10 Assemble Procedure List

Procedure Name	Wheel Assemble	No.	161-015	People	2	working time	8min
Assemble procedure				Pictures			
<p>1、 Remove the 16 wheel cap nut on front and rear drive discs, then take the 4-24 × 8-12 wheels on the drive discs, pay attention to distinguish the left and right wheels (the arrow on the tire is the same as the rotation direction during assembly). Then fix it with 16-M10 × 1.25 cap nut, and fix it diagonally in sequence, with the tightening torque of 90-110n. M.</p>							
				work out			
				Verify			
Change times	Change date	Change note	Change person	Approval			

# 170UTV-10 Assemble Procedure List

Procedure Name	Roll cage assemle (1)	No.	161-020	People	2	workin g time	30min
Assemble procedure		Pictures					
<p>1、Take 1-front connecting pipe, check whether there is scratch, missing welding, damage and other phenomena, 1-interior mirror, check whether there is scratch, damage and other phenomena, align the mounting hole of the interior mirror on the front connecting pipe, and fix it with 2-M6 × 20 hexagon socket head cap screw (take out from package 2 in the bolts box).</p>							
<p>2、Take 1 set top LED light(strip) (taken out from the carton), open the package, check whether the internal accessories are complete, whether any damaged, scratched and other phenomena; take 2-M5 × 12 hexagon socket head cap screw with spring washer and flat washer to assemble the mounting hole at the top of the light fixed bracket (when the lamp bead is assembled forward, the foot of the ceiling lamp bracket is outward , the harness at right side, the ceiling lamp shall be parallel to the lower edge of the bracket).</p>							
<p>3、Take 1-roof and 2-roof led fixed washer, check whether the surface is aging, damaged and other phenomena, put the damping pad of the roof lamp under the foot of the bracket with the lamp bead facing forward, and put it into the corresponding groove of the roof. Insert 2-M8 × 35 hexagon socket head cap screw (with spring washer and flat washer), and fix the back with 2-m8 hexagon flange locknut and flat washer, with the torque of 22-30n. M. Put the roof lamp line through the waterproof joint (first remove the nut on the waterproof joint), apply sealant to the thread part of the waterproof joint PG9, and then fix it at the φ 16 hole of the roof.</p>							
						work out	
						Verify	
Change times	Change date	Change note	Change person	Approval			

# 170UTV-10 Assemble Procedure List

Procedure Name	Roll cage assemle (2)	No.	161-020	People	2	workin g time	30min
Assemble procedure		Pictures					
<p>4、Take 4-headrest and 1-headrest bracket, first align the 1-headrest with the headrest bracket mounting hole, then fasten it with 2-M6 × 20 hexagon socket head cap screw and 2-M6 hexagon flange locknut (take out package 4 in the bolts box), and repeat the other three installation steps.</p>							
<p>5、Take 1-roll cage assembly (left), 1-seat armrest, 1-armrest spring, 1-steel ball, 1-armrest pin shaft, 1-armrest mounting plate, 1-m6 cap nut (take out from package 7 in the bolts box). First assembly seat armrest, armrest mounting plate, steel ball and armrest spring are as shown in the right figure. Install the assembled seat armrest from the bottom to the top into the mounting lug of roll cage assembly (left) until it is aligned with the mounting hole of the handrail mounting lug of the roll cage assembly (left), then fasten it with the handrail pin shaft (from outside to inside) with M6 cap nut. Repeat this step for the roll cage pipe assembly (right).</p>							
<p>6、Take the assembled roll cage (left), 1-rearview mirror bracket, 2-M6 × 30 hexagon flange bolt, 1-rearview mirror (left) (take out from package 4 in the bolts box), align the 1-rearview mirror bracket, 1-rearview mirror (left) with the mounting hole of the roll cage (left) rearview mirror fixation hole, and then fasten it with 2-M6 × 30 hexagon flange bolt. Repeat this step for the roll cage (right).</p>							
					work out		
					Proof		
Change times	Change date	Change note	Change person	Approval			



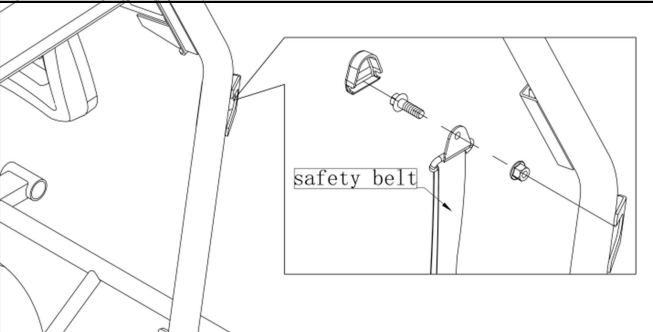
# 170UTV-10 Assemble Procedure List

Procedure Name	Roll cage assemle (3)	No.	161-020	People	2	workin g time	30min
Assemble procedure		Pictures					
<p>7. Take 1-roll cage (left) (right), 2-roll cage leather cover, 8-M8 × 25 hexagon socket head cap screw, 8-M8 Hexagon cap nut (take out package 3 in the bolts box), first cover the roll cage leather cover on the front joint of the roll cage front elbow, then align the roll cage (left) mounting hole with the roll cage mounting hole on the frame, and then use M8 × 25 inner Hexagon round head screw (tight from outside to inside) and M8 hexagon nut are not tightened temporarily. Repeat this step for the roll cage (right).</p>							
<p>8. Take 1-front connecting pipe of interior mirror, 2-roof fixing base (left), 2-roof fixing base (right), 4-M10 × 25 × 1.25 hexagon flange bolt, 4-φ 10 spring gasket, 4-φ 10.5 × φ 20 × 2 flat gasket (take out package 3 in the bolts box), align the 1-roof fixing base, front connecting pipe (the front connecting pipe lifting lug is in the middle) with the installation hole on the front of the roll cage, and then Use 1-M10 × 25 × 1.25 hexagon flange bolt, 1 - φ 10 spring gasket (spring gasket in the middle), 1 - φ 10.5 × φ 20 × 2 flat gasket for installation, do not tighten temporarily, and repeat the operation step for the remaining three roof fixing seats.</p>							
<p>9. Take 1-roof bracket, 4-M10 × 25 × 1.25 hexagon flange bolt, 4 - φ 10 spring gasket, 4 - φ 10.5 × φ 20 × 2 flat gasket (take out package 3 in the bolts box), align the roof bracket with the upper mounting hole behind the roll bar, and then install them with 4-M10 × 25 × 1.25 hex flange bolt, 4 - φ 10 spring gasket (spring gasket is in the middle), and 4 - φ 10.5 × φ 20 × 2 flat gasket respectively without tightening temporarily.</p>							
						work out	
						Proof	
Change times	Change date	Change note	Change person	Approval			

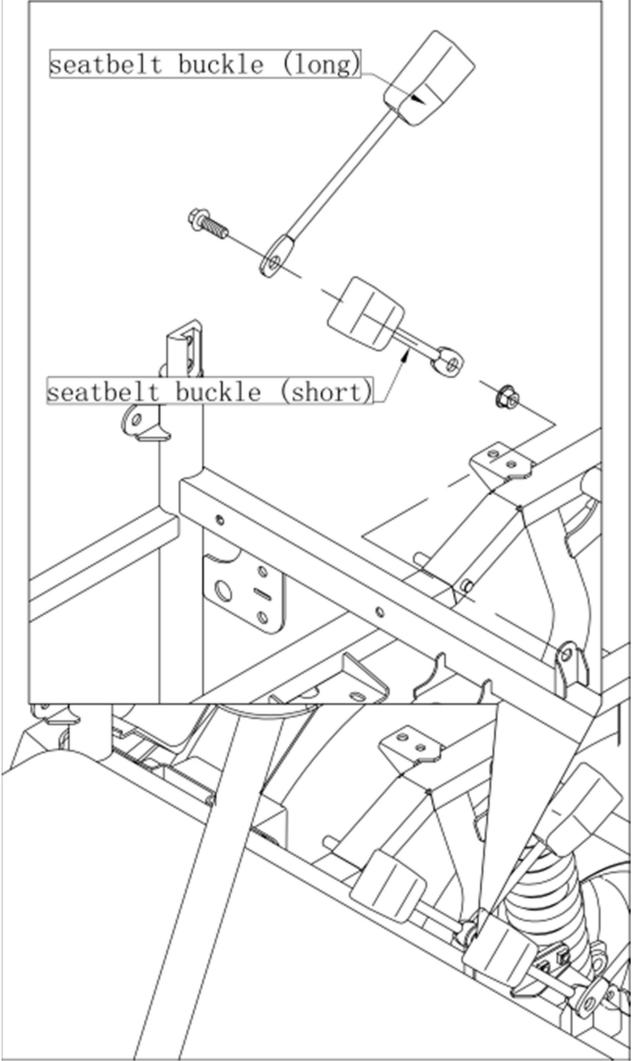
# 170UTV-10 Assemble Procedure List

Procedure Name	Roll cage assemle (4)	No.	161-020	People	2	workin g time	30min
Assemble procedure		Pictures					
<p>10、Take 1-assembled headrest bracket, 1-roof bracket support (left), 1-roof bracket support (right), 4-M10 × 25 × 1.25 hex flange bolt, 4-φ 10 spring washer, 4-φ 10.5 × φ 20 × 2 flat washer, 4-M8 × 20 hex flange bolt (take out package 3 in the bolts box), and connect the headrest bracket, 1-roof bracket support (left) (the roof bracket is in the middle) and the roll bar Align the rear lower mounting hole, then use 4-M10 × 25 × 1.25 hexagon flange bolt, 4 - φ 10 spring gasket (spring gasket is in the middle), 4 - φ 10.5 × φ 20 × 2 flat gasket to install separately without tightening temporarily. Then align the support of the roof bracket with the installation hole, and then install it with 4-M8 × 20 hexagon flange bolts, which will not be tightened temporarily.</p>							
<p>11、Tighten the roll cage assembly according to the installation sequence</p>							
<p>12、Take the 1-assembled roof light, 12-M6 × 16 hexagon socket head cap screw, 4-M6 hexagon flange locknut (take out package 5 in the bolts box), put the roof on roll bar(the roof lamp is forward), and then fasten it with 12-M6 × 16 hexagon socket head cap screw, 4-M6 hexagon flange locknut (the nut is only used in the ceiling mounting base). Though the roof lamp harness to the right along the front connecting pipe, and then go down the roll bar to get in from the long hole on the upper right side of the roll bar, and then pull it out from the long hole on the lower part, and then plug the roof lamp wire into the roll bar after it is connected with the roof lamp wire at the joint position.</p>							
						work out	
						Verify	
Change times	Change date	Change note	Change person	Approval			

# 170UTV-10 Assemble Procedure List

Procedure Name	Roll cage assemble (5)	No.	161-020	People	2	working time	30min
Assemble procedure		Pictures					
<p>13. please be sure the safety belt is smoothed (the two tension belts of the safety belt are pulled up in parallel, without winding and twisting), install it on the safety belt fixed plate on roll cage (the small triangle fixed plate of the safety belt is bent inward), and fix it with the bolt and nut (the bolt is penetrated from the inside to the outside), with the torque of 65-70n. M. After installation, check whether the safety belt can be pulled out freely, and it can be stuck during quick pull out. (Note: after straightening out the lower fixed point of the safety belt (the two tension belts of the safety belt are pulled up in parallel, without winding and twisting), install them on the fixed plate of the safety belt of the frame, and fix them with M10 step bolts and M10 cap nuts (bolts are threaded from outside to inside), with a torque of 65-70n. M. After installation, check whether the safety belt can be pulled out freely and can be stuck during quick pull out.)</p>							
					work out		
					Verify		
Change times	Change date	Change note	Change person	Approval			

# 170UTV-10 Assemble Procedure List

Procedure Name	Safety belt buckle, back guard and back rest assemble(1)	No.	161-025	People	2	working time	10min
Assemble procedure		Pictures					
<p>1、Take the 2-seatbelt buckle (short) and 2-seatbelt buckle (long), install the seatbelt buckle and the seatbelt buckle mounting hole on the mounting lug of the seatbelt buckle (the seatbelt buckle is forward inside, the seatbelt lock is backward outside, the seatbelt buckle and the seatbelt buckle form an angle of about 50 ° with the horizontal line), and fix it with the bolt and nut of the seatbelt buckle (bolt from outside to inside)</p>							
						work out	
						Verify	
Change times	Change date	Change note	Change person	Approval			

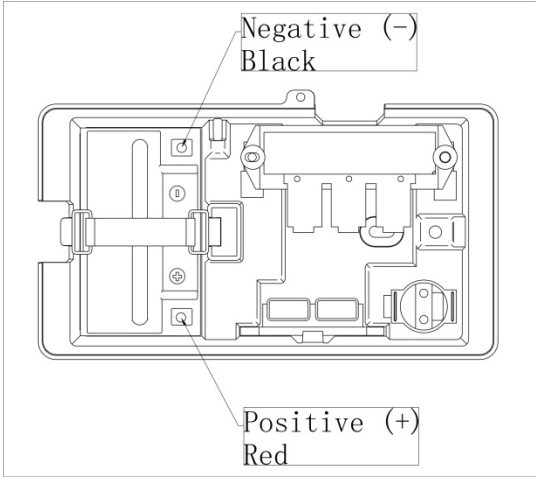
# 170UTV-10 Assemble Procedure List

Procedure Name	Safety belt buckle, back guard and back rest assemble(2)	No.	161-025	People	2	working time	10min
Assemble procedure		Pictures					
<p>2、Take 1-back guard board (take it out of the roof box), 5-M6 × 16 hexagon socket head screw (take it out of package 3 of the bolts box), align the back guard board with the mounting hole of the back guard board, and then install it with 5-M6 × 16 hexagon socket head screw without tightening temporarily</p>							
<p>3、Take 1-backrest (the backrest and backrest bracket have been combined, and the backrest bracket is the shorter one), 4-M8 × 20 hexagon flange bolt, 4-m8 hexagon flange locknut, 3-M6 × 16 hexagon socket head cap screw (take out package 3 in the bolts box), align the backrest bracket with the backrest mounting hole (the backrest mounting bracket passes through the middle of two seatbelts, and there are three mounts holes on the backrest whose position is downward), then fasten it with 4-M8 × 20 hexagon flange bolt (bolt is installed from front to back), 4-M8 hexagon flange locknut. Align the back guard board with the mounting hole of the back panel backrest, then fasten it with 3-M6 × 16 hexagon socket head cap screws, and fasten the front 5-M6 × 16 hexagon socket head cap screws.</p>							
						work out	
						Verify	
Change times	Change date	Change note	Change person	Approval			

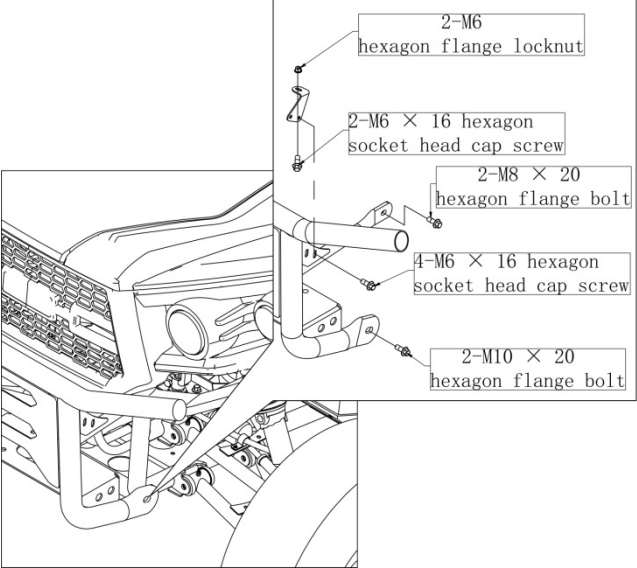
# 170UTV-10 Assemble Procedure List

Procedure Name	Cup holder, steering wheel and battery assemble(1)	No.	161-030	People	1	working time	10min
Assemble procedure		Pictures					
<p>1、Take 1-cup holder, 1- cup holder bracket, 3-st3.5 × 12 self tapping screw, 2-M6 × 16 hexagon socket head cap screw (take out from package 4 in the bolts box), align the cup holder bracket with cup holder mounting hole, and then fasten it with 3-st3.5 × 12 self tapping screw. Align the cup holder bracket with the mounting hole of the cup holder bracket on frame, and then fasten it with the 2-M6 × 16 hexagon round head screw.</p> <p>2、Take 1-steering wheel lower cover, 1-steering wheel connecting sleeve, 1-M12 × 1.25 hexagon flange self-locking nut (take out from package 4 in the bolts box), first align the vehicle tire, put the steering wheel lower cover on the steering column, then cover the steering wheel connecting sleeve on the steering column (pay attention to that any upper and lower holes must be vertical to the horizontal line when installing the steering wheel connecting sleeve), and use - M12 × 1.25 hexagon self-locking nut for tighten.</p> <p>3、Take 1-steering wheel, 1-steering wheel fixing cover, 1-horn switch, 6-M5 × 20 hexagon socket head cap screw (take out package 4 in the bolts box). First put the horn switch on the steering wheel and connect it with the harness on the steering wheel connecting sleeve (note that the front side of the horn switch has the horn pattern, the horn pattern needs to be parallel to the horizontal line, and the switch wire frame on the back needs to be fixed at the back of the steering wheel), then place the steering wheel fixing cover on the steering wheel, align it with the mounting hole of the steering wheel connecting sleeve, and fasten it with M5 × 20 hexagon socket head cap screw (note that two holes of the steering wheel connecting sleeve are not threaded, which needs to be installed with the two mounting holes of the steering wheel lower cover).</p>		<p>The diagram consists of three parts. The top part shows a cup holder being attached to a bracket with three self-tapping screws. The middle part shows the steering wheel lower cover and connecting sleeve being installed on the steering column. The bottom part shows the steering wheel, horn switch, and fixing cover being assembled together.</p>					
					work out		
					Proof		
Change times	Change date	Change note	Change person	Approval			

# 170UTV-10 Assemble Procedure List

Procedure Name	Cup holder, steering wheel and battery assemble(2)	No.	161-030	People	1	working time	10min
Assemble procedure				Pictures			
<p>4. Take the 1-battery pull handle, open the cushion first and remove it from the storage box. Remove the connecting wire from the battery and install the special bolt, then connect the positive and negative connecting wire of the whole vehicle wire and fasten it with the special bolt, and fix the battery with the battery cover (note that the positive and negative poles are not connected reversely), at last put it into the storage box to close the cushion.</p>				 <p style="text-align: center;">Negative (-) Black</p> <p style="text-align: center;">Positive (+) Red</p>			
				work out			
				Verify			
Change times	Change date	Change note	Change person	Approval			

# 170UTV-10 Assemble Procedure List

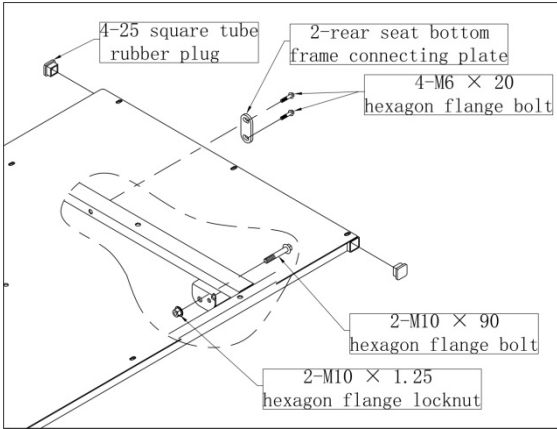
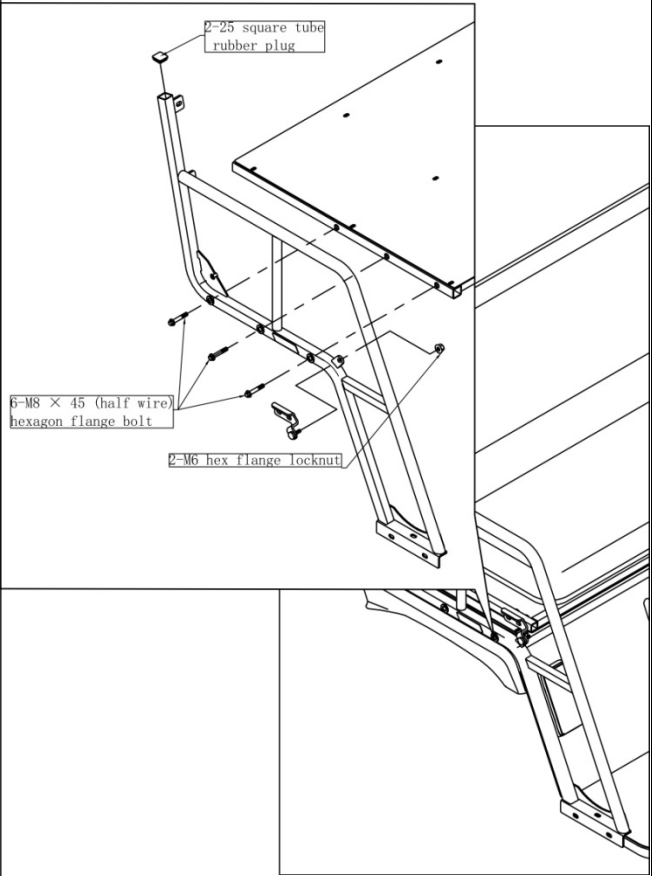
Procedure Name	Front bumper, front headlight bracket assemble	No.	161-035	People	2	working time	5min
Assemble procedure		Pictures					
<p>1、Take 1-front bumper, 2-M10 × 20 hexagon flange bolt, 2-M8 × 20 hexagon flange bolt (take out from package 5 in the bolts box), align the front bumper mounting hole with the front bumper mounting hole, and then fasten with M10 × 20 hexagon flange bolt and M8 × 20 hexagon flange bolt (M10 bolt is used for the lower mounting point and M8 bolt is used for the upper mounting point).</p> <p>2、Take 1-headlamp support plate (left), 1-headlamp support plate (right), 6-M6 × 16 hexagon socket head cap screw, 2-M6 hexagon flange locknut (take out package 5 in the bolts box), align the headlamp support plate with the mounting hole of the headlamp cover and install it with M6 × 16 hexagon socket head cap screw and M6 hexagon flange locknut temporarily. Then align the headlight support plate with the mounting hole of the front bumper headlight support plate and fasten it with M6 × 16 hexagon socket head cap screw, and fasten the bolts of the headlight cover.</p>		 <p>The diagram shows the front bumper and headlight assembly. Callouts include: 2-M6 hexagon flange locknut, 2-M6 × 16 hexagon socket head cap screw, 2-M8 × 20 hexagon flange bolt, 4-M6 × 16 hexagon socket head cap screw, and 2-M10 × 20 hexagon flange bolt.</p>					
						work out	
						Verify	
Change times	Change date	Change note	Change person	Approval			



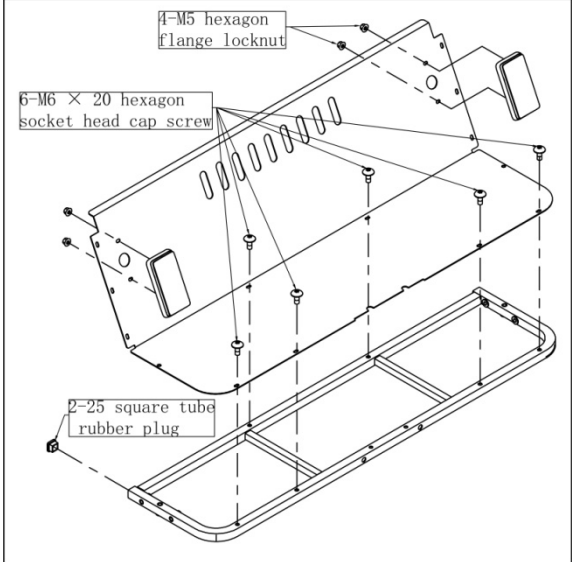
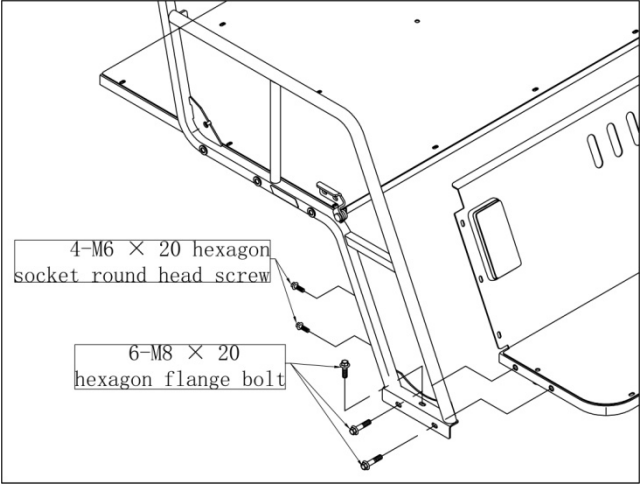
# 170UTV-10 Assemble Procedure List

Procedure Name	Windshield Assemble	No.	161-040	People	2	working time	15min
Assemble procedure		Pictures					
<p>1. Take out the 1-windshield box, open the windshield box, check if there are any missing or damaged parts, take out the accessory box, install the accessory box installation instructions and assemble the windshield.</p>							
						work out	
						Verify	
Change times	Change date	Change note	Change person	Approval			

# 170UTV-10 Assemble Procedure List

Procedure Name	Rear seats assemble (1)	No.	161-045	People	2	working time	20min
Assemble procedure		Pictures					
<p>1、Take 1-seat bottom frame assembly, 2-rear seat bottom frame connecting plate, 4-25 square tube rubber plug, 4-M6 × 20 hexagon flange bolt, 2-M10 × 90 hexagon flange bolt, 2-M10 × 1.25 hexagon flange locknut (take out package 6 in the bolts box), first install the 25 square tube rubber plug into the seat bottom frame square tube, then install the seat bottom frame on the frame, and use the M10 × 90 hexagon flange bolt and M10 × 1.25 hexagon flange locknut, then align the connecting plate of the rear seat bottom frame with the mounting hole of the connecting plate at the rear seat bottom frame, and fasten with the M6 × 20 hexagon flange bolt</p> <p>2、Take 1-seat back mounting bracket (left), 1-seat back mounting bracket (right), 2-25 square tube rubber plug, 6-M8 × 45 (half wire) hexagon flange bolt (take out package 6 in the bolts box), first install the 25 square tube rubber plug into the seat back mounting bracket square tube, then install the seat back mounting bracket on the seat bottom frame, and then use M8 × 45 (half wire) hexagon flange Bolt installation, not tightened temporarily</p> <p>3、Take the 1-seat base frame connecting plate (left), 1-seat base frame connecting plate (right), 2-M6 hex flange locknut, fix the pin shaft through the mounting hole on the seat back mounting bracket, and then pre tighten it with the M6 hex flange locknut.</p>		 					
				work out			
				Verify			
Change times	Change date	Change note	Change person	Approval			

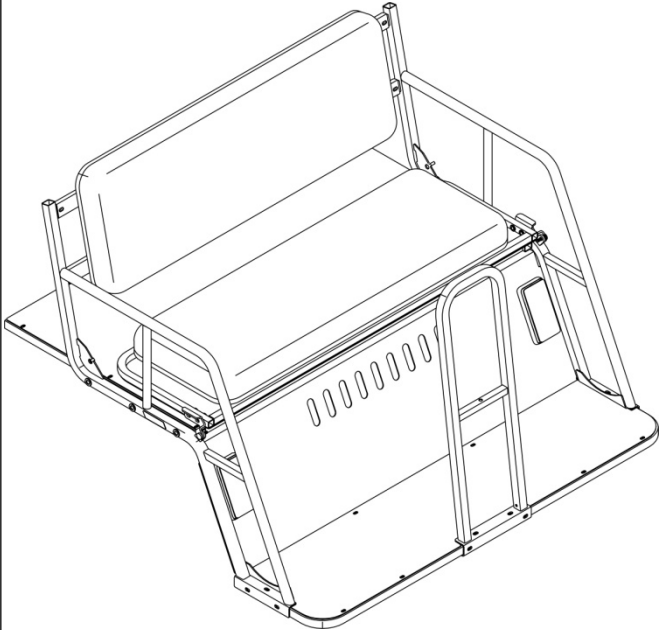
# 170UTV-10 Assemble Procedure List

Procedure Name	Rear seats assemble (2)	No.	161-045	People	2	work ing time	20min
Assemble procedure		Pictures					
<p>4. Take 1-rear seat guard board, 1-foot pedal mounting bracket, 2- tail light, 2-25 square tube rubber plug, 6-M6 × 20 hexagon socket head cap screw (take out package 6 in bolts box), 4-M5 hexagon flange locknut (take out package 4 in the bolts box), first install the 25 square tube rubber plug into the foot pedal mounting bracket square tube, and then install the tail light from the hole of rear seat guard (the yellow part of rear tail lamp faces down), and fasten it with the M6 hexagon flange locknut. Then place the rear seat guard board on the foot pedal mounting bracket, align the mounting holes, and install it with M6 × 20 hexagon socket head cap screws, which will not be tightened temporarily.</p>							
<p>5. Take 6-M8 × 20 hexagon flange bolt, 4-M6 × 20 hexagon socket round head screw (take out from package 6 in the bolts box), install the foot pedal mounting bracket (assembled rear seat guard) on the seat back mounting bracket and install it with M8 × 20 hexagon flange bolt, do not tighten it temporarily, and then align the mounting hole of the rear seat guard with the mounting hole of the foot rear seat guard of the seat back mounting bracket, use M6 × 20 hexagon socket head cap screws for installation without tightening temporarily (only the two lower holes are installed for the rear seat guard board).</p>							
					work out		
					Verify		
Change times	Change date	Change note	Change person	Approval			

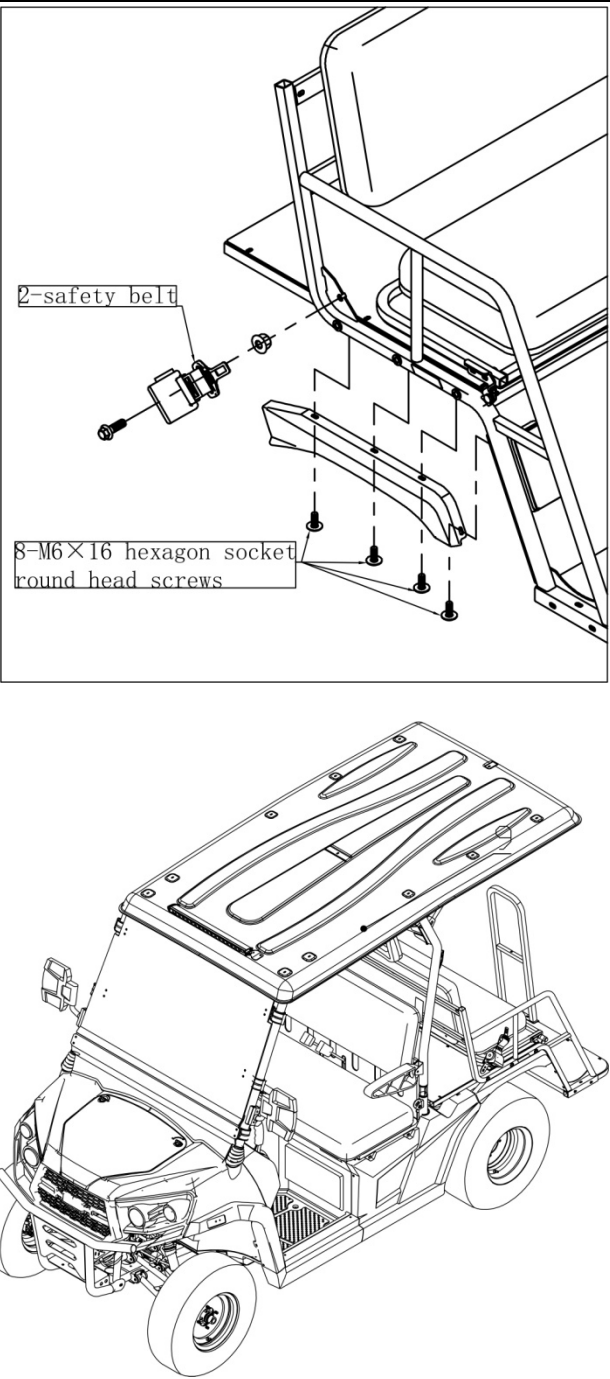
# 170UTV-10 Assemble Procedure List

Procedure Name	Rear seats assemble (3)	No.	161-045	People	2人	working time	20min
Assemble procedure		Pictures					
<p>6、Take 1-handrail bracket, 2-M8 × 20 hex flange bolt, 2-M8 × 45 (half thread) M8 × 20 hex flange bolt, 2-M8 hex flange locknut (take out package 6 in the bolts box), put the handrail bracket mounting slot into the foot pedal mounting bracket, and then use M8 × 45 (half thread) M8 × 20 hex flange bolt (bolt is installed from top to bottom), M8 hex flange locknut, M8 × 20 hex flange bolt, The installation will not be tightened temporarily.</p> <p>7、Take 1-seat mounting bracket (assembly), 4-M8 × 20 hexagon flange bolt (take out from package 6 in the bolts box), install the seat mounting bracket on the connecting plate of the seat base frame, and then install it with M8 × 20 hexagon flange bolt without tightening temporarily.</p> <p>8、Take 1-backrest (assembly, the backrest mounting plate is the longer one), 4-M8 × 20 hexagon flange bolt, 4-M8 hexagon flange locknut (take out from package 6 in the bolts box), install the rear seat backrest fixing plate on the seat backrest mounting bracket, and use M8 × 20 hexagon flange bolt (bolt is installed from back to front), M8 hexagon flange locknut for installation, which is not tightened temporarily.</p> <p>9、Take 1-seat mounting bracket (assembly), 4-M8 × 20 hexagon flange bolt (take out from package 6 in the bolts box), install the seat mounting bracket on the connecting plate of the seat base frame, and install it with M8 × 20 hexagon flange bolt without tightening temporarily.</p>							
				work out			
				Verify			
Change times	Change date	Change note	Change person	Approval			

# 170UTV-10 Assemble Procedure List

Procedure Name	Rear seats assemble (4)	No.	161-045	People	2人	working time	20min
Assemble procedure				Pictures			
<p>10、Fasten the seat back mounting bracket first, and then fasten the backrest.</p> <p>11、Take out 1-spline end bolt (take out package 6 in the bolts box), fix the seat mounting bracket to the bottom plate of the seat bottom frame with the spline end bolt, and then fasten the connecting plate of the seat cushion bottom frame.</p> <p>12、Remove the spline end bolts, turnover the rear seat cushion and clip it onto the handrail bracket, adjust the foot pedal bracket and handrail bracket, align the mounting hole of the rear seat cushion bracket with the mounting hole of the handrail bracket and install it with the spline end bolts, then fasten the foot pedal bracket and handrail bracket successively, and then fasten other bolts according to the installation.</p>							
				work out			
				Verify			
Change times	Change date	Change note	Change person	Approval			

# 170UTV-10 Assemble Procedure List

Procedure Name	Rear seats assemble (5)	No.	161-045	People	2人	working time	20min
Assemble procedure		Pictures					
<p>13、Take 1-rear wheel cover (left), 1-rear wheel cover (right), 8-M6 × 16 hexagon socket round head screws (take out package 4 in the bolts box), install the rear wheel cover on the seat back mounting bracket and fasten them with M6 × 16 hexagon socket round head screws.</p> <p>14、Take the 2-safety belt, install the safety belt on the seat back mounting bracket and fasten it with the bolt and nut of the safety belt</p> <p>15、2-reflective label, 1-warning label, install the warning label on the seat back mounting bracket (left), and install the reflective label on the seat back mounting bracket (one on the left and one on the right)</p>							
					work out		
					Verify		
Change times	Change date	Change note	Change person		Approval		